

21

DART AEROSPACE LTD	Work Order:	20831
Description: Lock	Part Number:	D3030-1
Drawing: D3030 rev. A	Qty:	10

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order.	OK	04.05.06	10
2	PURCHASING	Issue P/O: <u>2006408</u> -Possible supplier: Northern Aero Industries -Order P/N B83603-1 -Material: 2024-T351 (QQ-A-225/6) -0.010" max diff. Between 0.525" dim each side -All diameters concentric within 0.005 T.I.R -All dimensions are in inches -Tolerances are per Dart QSI 018 unless otherwise noted Material release note required	WL	04.05.11	10
3	RECEIVING	Receive and Inspect for transit damage Ensure that material release note is attached	W GAP	04/05/17	10
4	QC	Inspect Level 6	OK	04/05/18	10
5	STORES	Identify and Stock	W CIP	04/05/18	10
6	EXPEDITING	Close W/O Cost / part <u>74.26</u> <u>545</u> <u>04-05-20</u> <u>10</u>	OK	04.05.19	10

Rev	Date	Change	Revised By	Approved
A	01.05.30	New Issue	EC	
B	01.06.08	Removed chemical conversion	EC	EG

RELEASED
 EG 01.06.08

UNDER REVIEW
 03.06.03 HJ
 Check with ENG.
 OK 04.05.06

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

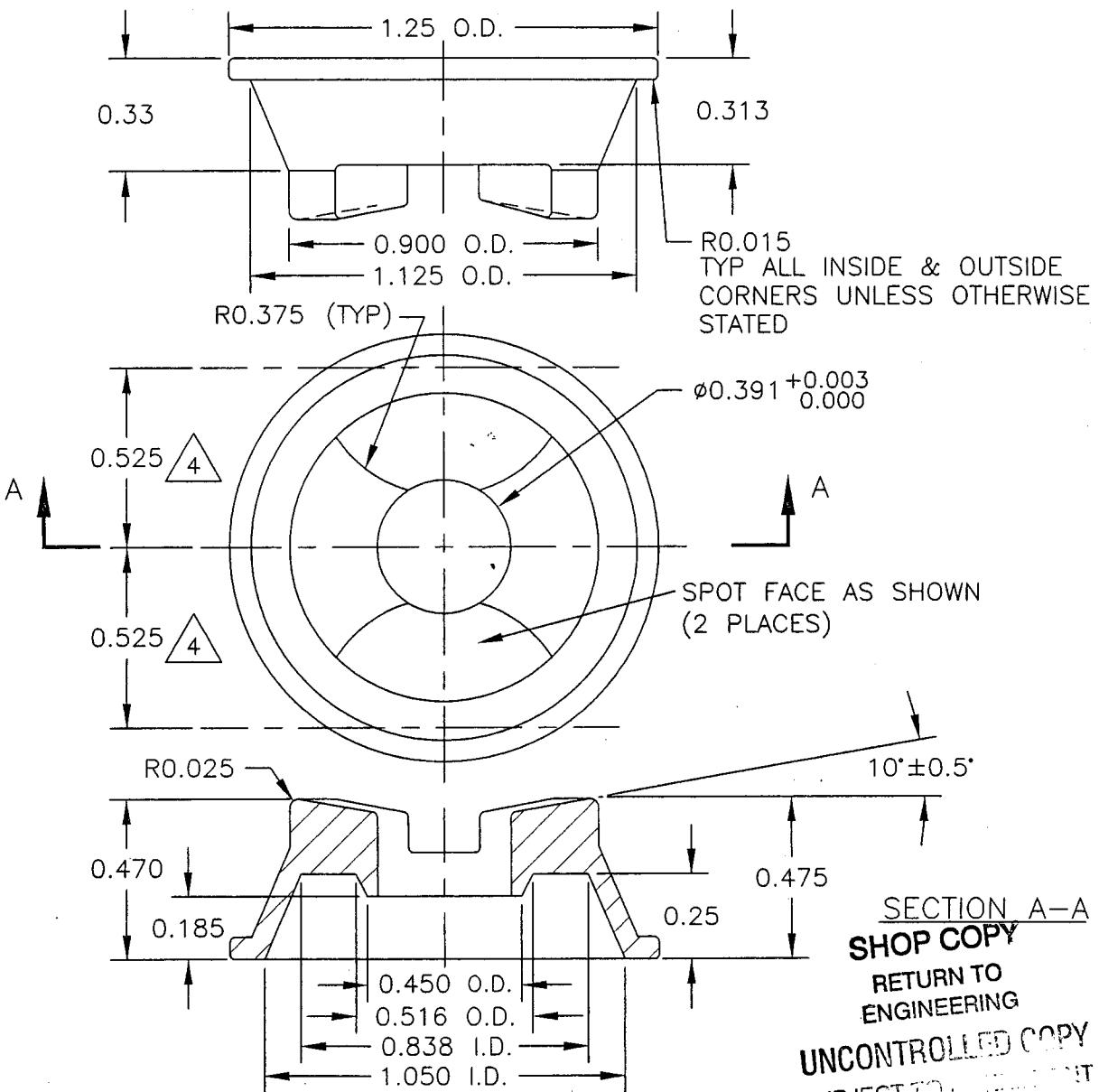
QA: N/C Closed: _____ Date: _____



DA COPY
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
CP	CP	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
		D3030
DATE		REV. A
01.05.18		SHEET 1 OF 1
		SCALE
		2:1
A	01.05.18	NEW ISSUE

SPECIFICATION CONTROL DRAWING



D3030-1:

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES P/N B83603-1
- 2) MATERIAL: 2024-T351 (QQ-A-225/6)
- 3) ALL DIAMETERS CONCENTRIC WITHIN 0.005 T.I.R.
- 4) 0.010 MAX DIFF. BETWEEN 0.525 DIM EACH SIDE.
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 06, 2004
10:55 am

Work Order No	:	0020831	Department Code:		
Project Name	:	D3030-1	Burden Flags	:	NNNNNNN
Project For	:	WK421	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3030-1	Invoice Number	:	
Description	:	Lock	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	10			
Amount Done	:	0	Order Entry No	:	
Start Date	:	05-06-04	OE Value	:	0.00
Est Finish Date	:	05-20-04			
Act Finish Date	:		Est Margin	:	0.000%
Drawings Reqd	:	No	Actual Margin	:	0.000%
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00



NORTHERN AERO INDUSTRIES LTD.
1845 St. Matthews Ave.
Winnipeg, Manitoba, Canada, R3H 0A8
ph. 204-772-9922 fax 204-772-7568

CERTIFICATE OF CONFORMITY

CERTIFICATE OF CONFORMITY						
1. Title	NORTHERN AERO INDUSTRIES LTD.			3. Reference Number 10099-1		
2. Organization Name	1845 St. Matthews Ave. Winnipeg, Manitoba Canada R3H 0A8			4. Organization Address Cage Code: MFR36929		
5. NAI Job # JOB # 1011	6. P.O. # P.O 2006408					
7. Item	8. Description	9. Part Number	10. Eligibility	11. Quantity	12. Serial/Batch	13. Status/Work
1	LOCK	B83603-1	various	10 04/05/17 C&P	04-1656	Manufactured
14. Remarks These Products conform to Drawing # B83603 Rev: NC.						
15. New-Unused Parts/Material Certification			16. Signature			
<p>The following signature attests that the part(s) or material(s) identified hereon were manufactured by a Transport Canada manufacturing approval holder and inspected using methods contained in a Transport Canada approved (Airworthiness Manual Chapter 561) Quality Assurance system.</p>			<p>The following signature attests that the documentation specified hereon or attached is accurate with regard to the item(s) described. Repaired parts conform and were inspected using methods contained in a Transport Canada approved (CAR 573) Quality Assurance system.</p>			
17. Name			18. Date			
Richard Williamson			12 May 2004			
19. Used, Repaired or Overhauled Parts Certification			20. Signature			
21. Name			22. Date			